Bi-Metal Stainless Steel Screws





TDS | 3001.4

Technical Data Sheet



ICCONS® Bi-metal screws combine the high level corrosion resistance of 300 series stainless steel and the drilling performance of carbon steel self-drilling screws.

Each **Bi-metal** screw has a hardened, self-drilling carbon steel drill point fused to the stainless steel shank.

ICCONS® Bi-metal screws are the perfect choice for coastal & industrial applications or if your job is exposed to chemicals.

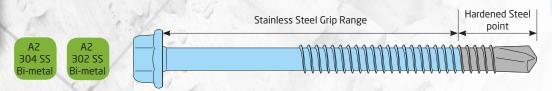
Suitable applications:

- Roofing*
- Cladding *
- Fixing to Metal
- Fixing to aluminium

Suitable environments

- Coastal
- Industrial areas
- Aggressive environments
- Wet areas

^{*} Consultation with manufacturer / Roll-formers for fastening recommendations is advised.



Performance Data												
Material		Gauge	TPI	Steel Grade G450 Thickness	Ultimate Average Tensile Pull-Out Load	e Average Tensile Torsional ull-Out Load Strength		Single Shear Strength				
				(mm)	kN	Nm	kN	kN				
ä												
GAUGE	A2 / 304 /302 Bi-metal	8	18	1.5	1.0	4.4	4.5	4.6				
10	A2 / 304 /302 Bi-metal	10	16	1.5	1.5	5.1	6.0	5.3				
	A2 / 304 / 302 Bi-metal	10	16	2.0	3.7	5.1	6.0	5.3				
E												
GAUGE	A2 / 304 Bi-metal	12	14	1.5	2.9	8.2	7.9	6.1				
12	A2 / 304 Bi-metal	12	14	2.5	5.8	8.2	7.9	6.1				
	A2 / 304 Bi-metal	12	24	10.0	9.0	8.2	9.0	6.4				
GAUGE												
14 GA	A2 / 304 Bi-metal	14	14	1.5	3.1	13.0	8.8	7.0				
1	A2 / 304 Bi-metal	14	14	2.5	6.0	13.0	8.8	7.0				

Note: An appropriate safety factor must be applied to the above performance data

FULL OFFERING OF SELF DRILLING RANGE & GENERAL INFORMATION ON REVERSE

SDS Screws

General information





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C Find	neral Informa	ation Description	K	∔ ₩ - Base material	Material	→ ← S.S Grip	Thread/		*
0		Description	Head	thickness (mm)	Bi-Metal	range (mm)	mm	qty	qty
Ont		I			ı			ı	
102	SDPH0816SS	8-18 x 16 Self Drilling Pan Head	Pan / PH2	1.5 - 3.0	304SS	7.5	Full	1000	8000
403	SDPH0819SS	8-18 x 19 Self Drilling Pan Head	Pan / PH2	1.5 - 3.0	304SS	7.5	Full	1000	800
404	SDPH0825SS	8-18 x 25 Self Drilling Pan Head	Pan / PH2	1.5 - 3.0	30455	10.5	Full	1000	800
380	SDWAC1025SS	10-16 x 25 Self Drilling Wafer Head	Wafer/ PH2	2.0 - 4.0	304 SS	14	Full	500	400
	***************	# SDS Countersunk & Countersunk wing movement between the timber and the	screws are not recon steel supports due to	nmended for fixin change in moistu	g decking /stri ure content of	o flooring to s	teel. The screv novement cau	ws may break i used by therma	f there is
386	SDSWG1050SS	10-16 x 50 Self Drilling Countersunk Wing	CSk PH2	2.0 - 4.0	302 SS	31	Full	1000	400
					I	I		I	
390	SDMHC1238SS	12-14 x 38 Self Drilling Mush Head	Mush / SQ2	1.0 - 3.0	304SS	22.5	Full	250	40
350	SDHXC1016SS	10-16 x 16 Self Drilling Hex Head	Hex 5/16"	2.0 - 4.0	304 SS	7.5	Full	250	400
350W	SDHXC1016SSW	10-16 x 16 Self Drilling Hex Head with EPDM washer				7.5			
	1	- Λ-							
354	SDHXC1220SS	12-14 x 20 Self Drilling Hex Head	Have F.O.S."	20.50	20455	9.0	E.II	350	400
354 854W		12-14 x 20 Self Drilling Hex Head 12-14 x 20 Self Drilling Hex Head with EPDM washer	Hex 5/16"	3.0 - 6.0	304 SS	9.0 9.0	Full	250	400
		_	Hex 5/16"	3.0 - 6.0	304 SS		Full	250	400
154W		_							
	SDHXC1220SSW SDHXC14025SS	12-14 x 20 Self Drilling Hex Head with EPDM washer	Hex 5/16" Hex 3/8"	3.0 - 6.0 1.5 - 6.0	304 SS 304 SS	9.0	Full	250	
360 860W	SDHXC1220SSW SDHXC14025SS	12-14 x 20 Self Drilling Hex Head with EPDM washer 14-14 x 25 Self Drilling Hex Head	Hex 3/8"	1.5 - 6.0	304 SS	9.0	Full	500	150
354W	SDHXC1220SSW SDHXC14025SS SDHXC14025SSW SDHXC14050SS	12-14 x 20 Self Drilling Hex Head with EPDM washer 14-14 x 25 Self Drilling Hex Head 14-14 x 25 Self Drilling Hex Head with EPDM washer				9.0 10.5 10.5			150
360 360w	SDHXC1220SSW SDHXC14025SS SDHXC14025SSW SDHXC14050SS	12-14 x 20 Self Drilling Hex Head with EPDM washer 14-14 x 25 Self Drilling Hex Head 14-14 x 25 Self Drilling Hex Head with EPDM washer 14-14 x 50 Self Drilling Hex Head	Hex 3/8"	1.5 - 6.0	304 SS 304 SS	9.0 10.5 10.5 34.5	Full Full	500	150 n/a
360 360w 362w 364	SDHXC1220SSW SDHXC14025SS SDHXC14025SSW SDHXC14050SS SDHXC14050SSW SDHXC14075SS	12-14 x 20 Self Drilling Hex Head with EPDM washer 14-14 x 25 Self Drilling Hex Head 14-14 x 25 Self Drilling Hex Head with EPDM washer 14-14 x 50 Self Drilling Hex Head 14-14 x 50 Self Drilling Hex Head with EPDM washer	Hex 3/8"	1.5 - 6.0	304 SS	9.0 10.5 10.5 34.5 34.5	Full	500	150
360 360w 362w	SDHXC1220SSW SDHXC14025SS SDHXC14025SSW SDHXC14050SS SDHXC14050SSW SDHXC14075SS	12-14 x 20 Self Drilling Hex Head with EPDM washer 14-14 x 25 Self Drilling Hex Head 14-14 x 25 Self Drilling Hex Head with EPDM washer 14-14 x 50 Self Drilling Hex Head 14-14 x 50 Self Drilling Hex Head with EPDM washer 14-14 x 75 Self Drilling Hex Head	Hex 3/8"	1.5 - 6.0	304 SS 304 SS	9.0 10.5 10.5 34.5 34.5 59.5	Full Full	500	15CC n/a
360 360w 362w 364	SDHXC1220SSW SDHXC14025SS SDHXC14025SSW SDHXC14050SS SDHXC14050SSW SDHXC14075SS	12-14 x 20 Self Drilling Hex Head with EPDM washer 14-14 x 25 Self Drilling Hex Head 14-14 x 25 Self Drilling Hex Head with EPDM washer 14-14 x 50 Self Drilling Hex Head 14-14 x 50 Self Drilling Hex Head with EPDM washer 14-14 x 75 Self Drilling Hex Head	Hex 3/8"	1.5 - 6.0	304 SS 304 SS	9.0 10.5 10.5 34.5 34.5 59.5	Full Full	500	150